

# INSULATION JUST GOT BETTER

# ArmaGel HT

Flexible aerogel blanket for hightemperature applications

// ASTM C1728 compliant

- // Hot conditions up to 650 °C (1200 °F)
- // More choice: 5, 10, 15 and 20mm thicknesses
- // Up to five times better thermal performance than competing insulation materials
- // Mitigates the risk of corrosion under insulation (CUI)









## **INSULATION JUST GOT BETTER**

# ArmaGel HT

Welcome to the next generation of aerogel blanket technology. Flexible and bendable. Environmentally safe. Designed for safety. Superior thermal performance. Hot conditions up to 650 °C (1200 °F) is no sweat. ArmaGel HT is the reliable solution for hightemperature applications.



#### Learn more.

#### AEROGEL

Used by NASA to bring home a piece of a comet because it's strong enough to stop a bullet in its track, aerogel offers an uncanny array of physical properties - thermal, acoustical – and so holds incredible potential for insulation uses. As the name suggests, aerogel is a solid derived from gel in which the liquid component of the gel has been replaced with air making it dry and porous. In fact, over 90 percent of the volume is empty space making aerogel the world's lightest solid material. It's also 1,000 times less dense than glass, making it the world's lowest density solid material.





### **YOUR BENEFITS**

#### // Increase coverage

New sizes and more choice. 10mm thickness available today. 5, 15 and 20mm coming soon. A thicker layer gives more insulation coverage per man hour than traditional aerogel insulation.

#### // Reduce labour cost

Cuts easily and conforms to preferred shapes, with less wastage, making it the right fit for installers.

#### // Reduce downtime

Product removal is made simple, reducing both downtime and the need to purchase replacement insulation during regular maintenance cycles.

#### // Superior thermal performance

Offering up to 5 times superior thermal performance versus like-for-like competing insulation products.

#### // Hydrophobic and breathable

Repels liquid water, but allows vapour to escape, helping to keep equipment drier for longer.

#### // Ultra-thin and ultra-light

Equal thermal performance at a fraction of the thickness. Improved handling and easier transportation.

#### // Versatile

More flexibility than traditional aerogel insulation materials.

#### // Environmentally safe

Chloride-free and landfill disposable.

#### // CUI defence

Hydrophobicity and breathability enhance protection against corrosion under insulation (CUI).

#### TECHNICAL DATA - ARMAGEL HT

Brief description	ArmaGel HT is a flexible aerogel blanket suitable for elevated temperature applications with maximum operat 650°C (1200°F). ArmaGel HT is compliant to ASTM C1728, Type III, Grade 1A.									ng temperatures up to
Material type	Aerogel blanket.									
Product colour range	Grey									
Special features	- ArmaGel HT is resistant to elevated operating temperatures up to 650 °C (1200 °F). The product is suitable for applications including ArmaSound Industrial Systems.									use in multi-layer
Product range	Sheets in rolls, 5, 10, 15 and 20 mm (0.2, 0.4, 0.6, 0.8 in) thickness and width of 1.5 m (59 in). For further details product range tables at the end of this document.									, please refer to the
Applications	Thermal insulation/protection of pipes, vessels and ducts (including elbows, fittings, flanges etc.) in offshore, oil and gas) and process equipment facilities. ArmaGel HT is also used as a component of ArmaSound Industri acoustic insulation on industrial pipework and vessels, ensuring reduction of sound transmission.									
Installation	For industrial applications it is recommended to consult the relevant Armacell application manual(s). For further information please contact our Technical Services.									
Property	Value / Assessment									Standard / Test method
Temperature range										
Service temperature <sup>1,2,3,4</sup>	Max. °C	ASTM C411, ASTM C447								
	650				1,2	00				
Thermal conductivity										
Declared thermal conductivity <sup>5</sup>	θm	24°C (75°F)	38°C (100°F)	93°C (200°F)	149 °C (300°F)	204°C (400°F)	260°C (500°F)	316°C (600°F)	371°C (700°F)	ASTM C177
	λd ≼ [W/ (m·K)]	0.021	0.022	0.023	0.025	0.029	0.032	0.036	0.043	
	k ≼ [Btu-in/ (h-ft²-°F)]	0.14	0.15	0.16	0.18	0.20	0.22	0.25	0.30	
Temperature resistance										
Hot surface performance <sup>2</sup>	Pass									ASTM C411
Linear shrinkage under soaking heat	<2% in width and length									ASTM C356
Fire Performance and Approvals										
Reaction to fire	B-s1,d0									EN 13501-1 <sup>2</sup>
Surface burning characteristics	· · · · · · · · · · · · · · · · · · ·									ASTM E84
Resistance to water vapour										
Water vapour sorption	≤ 5% by weig	ght								ASTM C1104
Resistance to water										
Hydrophobic	Yes									
Water absorption	≤ 8% by weight								ASTM C1763	
Corrosion mitigation										
Corrosiveness to steel	Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupor								n ASTM C1617, Procedure A	
Stress corrosion cracking	Pass								ASTM C692, ASTM C795	
Physical attributes										
Nominal density	180 kg/m³ (1	1 lb/ft3)								ASTM C303

Property	Value / Assessment	Standard / Test method	
Mechanical properties			
Compressive strength <sup>6</sup>	≥ 3 psi/ 20.7 kPa at 10% compression	ASTM C165	
Flexibility of insulation blankets	Flexible	ASTM C1101	
Weather and UV resistance			
Weather resistance	In all industrial applications the outer layer of the material must be protected with an adequate covering like metal jacketing or preformed UV-cured GRP (Glass-Reinforced Plastic) cladding. Please contact Technical Services for guidance on the temperature limitations and specific construction considerations which need to be made for each jacketing system.		
Health and environment			
Fungal growth	No growth	ASTM C1338	
Health aspects	Neutral		
Other technical features			
Shelf life <sup>7</sup>	Max. 3 years		
Storage	Material shall be stored indoors, in clean and dry conditions, away from direct sunlight.		

<sup>1</sup> For use in temperatures beyond the published value, please contact Technical Services.

<sup>2</sup> For operating temperatures above 400 °C (752 °F) a metallic foil barrier with 0.05 mm (0.002 inch) thickness must be additionally installed. For details please contact Technical Services.

<sup>3</sup> For live line installations, refer to the ArmaGel HT and HTL application manual.

<sup>4</sup>ArmaGel HT is designed for application where the operating temperatures are above ambient. In the event that the operating temperatures are below ambient please consult our technical services for further information and support.

 $^{\scriptscriptstyle 5}\text{Measured}$  under a load of 1.5 kPa (0.22 psi).

<sup>6</sup>Test performed with a preload of 13.8 kPa (2 psi).

<sup>7</sup>Shelf life (maximum storage time) is limited to ensure that only currently manufactured products are installed on projects. This limitation is restricted solely to storage of the product and does not affect the lifetime of product after it has been installed.

#### Roll - jumbo

ltem	Thickness [mm]	Thickness [Inch]	Width (m)	Width [inch]	Length [m]	Length [ft]	Content [metric]	Content [imperial]		
AGH-05-00/150P	5	0.2	1.5	59	80	262.5	120 m <sup>2</sup>	1291.7 ft <sup>2</sup>		
AGH-10-00/150P	10	0.4	1.5	59	40	131.2	60 m <sup>2</sup>	645.8 ft²		
AGH-15-00/150P	15	0.6	1.5	59	26	85.3	39 m <sup>2</sup>	419.8 ft <sup>2</sup>		
AGH-20-00/150P	20	0.8	1.5	59	20	65.6	30 m <sup>2</sup>	322.9 ft <sup>2</sup>		
Other information	-		-							
Thickness toleran	ce	5 mm (0.2 in) nom 10 mm (0.4 in) nor 15 mm (0.6 in) nor 20 mm (0.8 in) nor	minal thickness minal thickness	: ± 2.5 mm : ± 3 mm						
Length tolerance		± 5%								
Width tolerance ± 3%		± 3%								

#### Roll - standard

ltem	Thickness [mm]	Thickness [Inch]	Width (m)	Width [inch]	Length [m]	Length [ft]	Content [metric]	Content [imperial]			
AGH-05-00/150S	5	0.2	1.5	59	16	52.5	24 m <sup>2</sup>	258.3 ft <sup>2</sup>			
AGH-10-00/150S	10	0.4	1.5	59	8	26.2	12 m <sup>2</sup>	129.2 ft <sup>2</sup>			
AGH-15-00/150S	15	0.6	1.5	59	6	19.7	9 m²	96.9 ft <sup>2</sup>			
AGH-20-00/150S	20	0.8	1.5	59	4	13.1	6 m²	64.6 ft <sup>2</sup>			
Other information											
Thickness tolerance		5 mm (0.2 in) nominal thickness: ± 1 mm 10 mm (0.4 in) nominal thickness: ± 2.5 mm 15 mm (0.6 in) nominal thickness: ± 3 mm 20 mm (0.8 in) nominal thickness: ± 4 mm									
Length tolerance ± 5%		± 5%	± 5%								
Width tolerance ± 3%		+ 3%	± 3%								

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# ABOUT ARMACELL

As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 25 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.



For more information, please visit: www.armacell.com