



INSTALL IT. TRUST IT.

ArmaFlex Duct Plus

The fibre-free insulation for easy and durable protection of air ducts

- // Euroclass B-s3,d0
- // Fibre-free
- // Prevents condensation
- // Structure-borne noise control



 **armacell**[®]
ArmaFlex[®]

TECHNICAL DATA - ARMAFLEX DUCT PLUS

Brief description	ArmaFlex Duct Plus is a highly flexible closed-cell insulation material with low thermal conductivity, which is especially designed and produced for the thermal insulation of air-conditioning ducts. ArmaFlex Duct Plus insulation reduces heat losses and the closed-cell structure prevents water vapor transmission, thus avoiding the risk of corrosion.
Material type	Highly flexible closed-cell elastomeric foam material based on synthetic rubber. Factory made flexible elastomeric foam (FEF) according to EN14304.
Additional material information	Self-adhesive coating: pressure-sensitive adhesive coating on modified acrylate basis with mesh structure, covered with polyethylene foil. Traces of silicon can be found on the protection paper/foil used to protect self-adhesive closures.
Product colour range	Black
Special features	High flexible closed-cell insulation material especially designed for HVAC/R applications.
Applications	Insulation of rectangular and cylindrical air ducts to optimally prevent heat losses, prevent condensation and save energy.
Installation	Certified and compatible adhesive for a long-term performing system is ArmaFlex 520.
Declaration of performance	Declaration of Performance in accordance with Article 7(3) of Regulation (EU) No 305/2011 is available at www.armacell.com/DoP .

Property	Value / Assessment		Standard / Test method
Temperature range			
Service temperature	Min. °C ¹	Max. °C ²	EN 14706, EN 14707, EN 14304
	-50	110	
Thermal conductivity			
Declared thermal conductivity	θm	+/- 0 °C	EN ISO 13787, EN 12667, EN ISO 8497
	λd ≤ [W/(m·K)]	0.036	
	Range	Sheets 9 -32mm	
	Formula	[36 + 0,1· θm + 0,0008 · θm ²]/1000	
Fire Performance and Approvals			
Reaction to fire	Sheets: B-s3, d0		EN 13501-1, EN 13823, EN ISO 11925-2
Fire performance			
Practical fire behaviour	Self-extinguishing, does not drip, does not spread flames		
Resistance to water vapour			
Water vapour diffusion resistance factor	μ ≥ 7000		EN 12086
Physical attributes			
Dimensions and tolerances	In accordance with EN 14304, table 1		EN 822, EN 823, EN 13467
Weather and UV resistance			
UV resistance ³	Protection against UV radiation is necessary (see Technical Bulletin no. 142)		
Health and environment			
Volatile organic compounds (VOC) content	Fulfills all VOC requirements (French, Italian, Belgian, German AgBB, Blauer Engel and Eurifins Indoor air Comfort GOLD).		ISO 16000 Parts 3, 6 & 9
Health aspects	Dust- and fibre-free.		
Additional features	MCCP-free		
Other technical features			
Shelf life	Self-adhesive tapes, self-adhesive sheets: 1 year		

Property	Value / Assessment	Standard / Test method
Storage	Can be stored in dry, clean rooms at normal relative humidity (50% to 70%) and ambient temperature (0 °C – 35 °C).	

¹For temperatures below -50 °C please contact our Customer Service Center to request for the corresponding technical information.

²+85 °C, for products with a self-adhesive layer.

³If ArmaFlex is used outdoors or in applications under UV radiation, it should be protected with ArmaFinish Paint, or a covering such as ArmaClad Arma-Chek within 3 days of installation.

Roll - standard. Black

Item	Insulation thickness [mm]	Width (m)	Length [m]	Content [metric]
ADU-09MM/E-P	9	1.5	20	30 m ²
ADU-13MM/E-P	13	1.5	16	24 m ²
ADU-19MM/E-P	19	1.5	12	18 m ²
ADU-25MM/E-P	25	1.5	8	12 m ²
ADU-32MM/E-P	32	1.5	6	9 m ²
Other information				
Thickness tolerance	≤ 6 mm: ±1,0 mm 7 -19 mm: ±1,5 mm > 19 mm: ±2,0 mm			
Length tolerance	+/- 1.5 %			

Roll - standard self-adhesive. Black

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ADU-09MM/EA-P	9	1.5	20	30 m ²
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ADU-19MM/EA-P	19	1.5	12	18 m ²
ADU-25MM/EA-P	25	1.5	8	12 m ²
ADU-32MM/EA-P	43	1.5	6	9 m ²
Other information				
Thickness tolerance	≤ 6 mm: ±1,0 mm 7 -19 mm: ±1,5 mm > 19 mm: ±2,0 mm			
Length tolerance	+/- 1,5 %			

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ABOUT ARMACELL

As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 25 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.



For more information, please visit:
www.armacell.com