





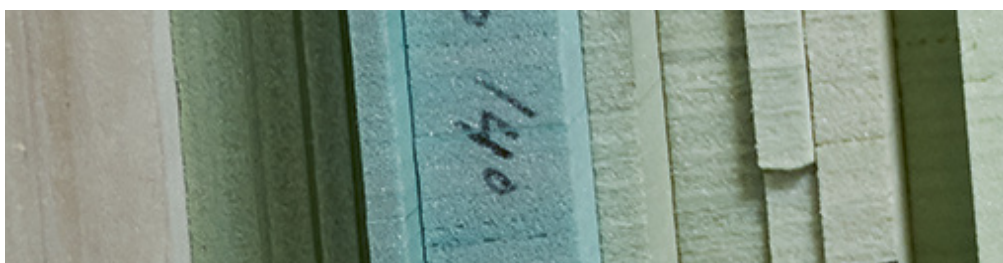
TECHNICAL DATA

# ArmaPET® Struct

nominal and  
minimum values



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# Technical Data

# ArmaPET Struct GR

			GR70		GR80		GR100		GR115	
			Minimum	Nominal	Minimum	Nominal	Minimum	Nominal	Minimum	Nominal
<b>Density</b>	<b>ISO 845</b>	kg/m <sup>3</sup>	65	70 <sup>(1)</sup>	75	80 <sup>(2)</sup>	95	100 <sup>(2)</sup>	110	115 <sup>(2)</sup>
		lb/ft <sup>3</sup>	4.1	4.4 <sup>(1)</sup>	4.7	5.0 <sup>(2)</sup>	5.9	6.2 <sup>(2)</sup>	6.9	7.2 <sup>(2)</sup>
<b>Compression Strength</b>	<b>ISO 844</b>	MPa	0.5	0.75	0.8	1.0	1.25	1.5	1.6	1.8
		psi	75	110	115	145	180	220	230	260
<b>Compression Modulus</b>	<b>ISO 844</b>	MPa	70	110	80	130	90	160	100	175
		psi	10'155	15'955	11'605	18'855	13'055	23'205	14'505	25'380
<b>Shear Strength <sup>(4)</sup></b>	<b>ISO 1922</b>	MPa	0.45	0.5	0.53	0.6	0.7	0.75	0.8	0.95
		psi	65	75	75	85	100	110	115	140
<b>Shear Modulus <sup>(4)</sup></b>	<b>ISO 1922</b>	MPa	11	13	12	16	18	21	22	26
		psi	1'595	1'885	1'740	2'320	2'175	3'045	3'190	3'770
<b>Shear Strain <sup>(4)</sup></b>	<b>ISO 1922</b>	%	6	15	6	13	5	10	5	10
		%	6	15	6	13	5	10	5	10
<b>Tensile Strength</b>	<b>ASTM C 297</b>	MPa	1.4	1.8	1.6	2.0	2.0	2.5	2.2	2.9
		psi	205	260	230	290	290	365	320	420
<b>Tensile Modulus</b>	<b>ASTM C 297</b>	MPa	50	66	50	80	80	120	105	140
		psi	7'250	9'570	7'250	11'600	11'600	17'400	15'225	20'300



# Technical Data

# ArmaPET Struct GR

			GR135		GR150		GR200		GR250	
			Minimum	Nominal	Minimum	Nominal	Minimum	Nominal	Minimum	Nominal
<b>Density</b>	<b>ISO 845</b>	kg/m <sup>3</sup>	130	135 <sup>(2)</sup>	142.5	150 <sup>(3)</sup>	190	200 <sup>(3)</sup>	237.5	250 <sup>(3)</sup>
		lb/ft <sup>3</sup>	8.1	8.4 <sup>(2)</sup>	8.9	9.4 <sup>(3)</sup>	11.9	12.5 <sup>(3)</sup>	14.8	15.6 <sup>(3)</sup>
<b>Compression Strength</b>	<b>ISO 844</b>	MPa	2.2	2.3	2.4	2.6	3.5	4.0	4.6	5.3
		psi	320	335	350	375	510	580	665	770
<b>Compression Modulus</b>	<b>ISO 844</b>	MPa	125	190	140	200	180	230	230	270
		psi	18'130	27'555	20'305	29'005	26'105	33'360	33'360	39'160
<b>Shear Strength <sup>(4)</sup></b>	<b>ISO 1922</b>	MPa	1.0	1.2	1.2	1.35	1.4	1.75	1.7	2.0
		psi	145	175	175	195	205	255	245	290
<b>Shear Modulus <sup>(4)</sup></b>	<b>ISO 1922</b>	MPa	28	35	32	37	44	51	60	70
		psi	4'060	5'075	4'640	5'365	6'380	7'395	8'700	10'150
<b>Shear Strain <sup>(4)</sup></b>	<b>ISO 1922</b>	%	5	7	5	7	3	5	2	3
		%	5	7	5	7	3	5	2	3
<b>Tensile Strength</b>	<b>ASTM C 297</b>	MPa	2.5	3.0	2.6	3.3	3.0	3.9	3.3	4.3
		psi	365	435	375	480	435	565	480	625
<b>Tensile Modulus</b>	<b>ASTM C 297</b>	MPa	110	140	140	185	180	235	200	270
		psi	15'950	20'300	20'300	26'825	26'100	34'075	29'000	39'150

## Tolerances

		Length	Width	Diagonal	Thickness
<b>Dimensions</b>	mm	2448	1008 / 1220 <sup>(5)</sup>	<sup>(6)</sup>	GR70-GR250: 5-200mm <sup>(7) (8)</sup>
	inch	96.38	39.68 / 48.03 <sup>(5)</sup>	<sup>(6)</sup>	GR70-GR250: 0.2 - 7.87
<b>At room temperature</b>	mm	+/- 5	+/- 5	≤ 4	≤ 100mm: +/- 0.5 ≥ 100mm: +/- 1
	inch	+/- 0.2	+/- 0.2	≤ 0.16	≤ 3.94: +/- 0.02 ≥ 3.94: +/- 0.04

(1) Tolerances: -5/+8 kg/m<sup>3</sup>, -0.3/+0.5 lb/ft<sup>3</sup>

(2) Tolerances: +/- 5 kg/m<sup>3</sup>, +/- 0.3 lb/ft<sup>3</sup>

(3) Tolerances: +/- 5 %

(4) // direction (parallel to the weld)

(5) Available on request.

(6) Depending on length and width combination.

(7) Thickness in Suzhou plant is GR70-GR250: 5-150 mm.

(8) No half-board for thickness ≤ 5 mm in grade GR70-GR80.

All values are average production figures.

Minimum values calculated based on ISO 16296: p=0,95 1-α=0,95

Our products are CFC / HFC free.

Physical properties are not affected by variances in colour.

Customs tariff code: 39.21.19.00

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