



INSTALL IT. TRUST IT.

# ArmaFlex Ultima

The first flexible insulation with low smoke emissions for improved fire safety

- // The best flexible insulation with low smoke density in case of fire
- // Based on Armacell's patented ArmaPrene technology
- // Complete system integration with adhesives and ArmaFix Ultima pipe hangers
- // Meets the requirements for sustainable construction in combination with ArmaFlex Ultima SF990 Adhesive
- // FM approved
- // IMO compliant

[www.armacell.com.sg](http://www.armacell.com.sg)



 **armacell**<sup>®</sup>  
ArmaFlex<sup>®</sup>

INSTALL IT. TRUST IT.

# ArmaFlex Ultima

- ✓  
FIRE  
SAFETY
- ✓  
ENERGY  
EFFICIENCY
- ✓  
CONDENSATION  
CONTROL
- ✓  
INDOOR  
AIR QUALITY
- ✓  
LONG-TERM  
SAFE OPERATION

With ArmaFlex Ultima we have set a new safety standard in technical insulation. Based on the patented ArmaPrene® technology, we now offer a complete range of B/B<sub>L</sub>-s1,d0 classified tubes and sheets.

**In comparison to a standard elastomeric product, the flame-resistant insulation material develops 10 times less smoke and offers increased safety in the event of a fire.**

Benefit  
from our  
**10 years**  
warranty on  
ArmaFlex Ultima

## ULTRA-LOW SMOKE PROPERTIES

As smoke is a significant risk in a fire, smoke density requirements for equipment insulation materials are becoming stricter. When assessing the fire behaviour of building products, the European fire classification not only tests the flammability, but also the smoke density and the production of burning droplets. By reducing the smoke density, ArmaFlex Ultima improves visibility and respiration, thus extending the time available to evacuate safer in the event of a fire.

## RELIABLE THERMAL AND CONDENSATION CONTROL

Thanks to its good thermal conductivity and high resistance to water vapour diffusion, the closed-cell ArmaFlex Ultima ensures reliable condensation control and high energy savings in the long-term. This also minimises the risk of corrosion under insulation (CUI) and reduces the risk of costs associated with downtime, lost productivity, or even facility shutdown. ArmaFlex Ultima can be installed on mechanical equipment with service temperatures between +110 °C and -50 °C (-200 °C)\*. It is FM-approved and IMO-certified.

\*Please contact our Technical Customer Service for cryogenic applications



# ARMAPRENE

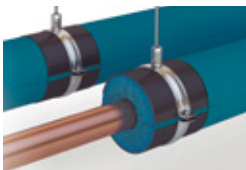
Our patented ArmaPrene technology offers the highest fire standard in flexible insulation.

While standard elastomeric products with brominated flame retardants inhibit combustion very effectively in the event of a fire, they tend to produce a high level of smoke. Our breakthrough ArmaPrene technology resolves this conflict: due to the development of intrinsically flame-resistant polymers and by using ablative protective additives it is no longer necessary to add any brominated flame retardants.



ArmaFlex saves  
**140**  
times more energy  
than is needed for  
its production

## SYSTEM SOLUTION FOR MAXIMUM RELIABILITY

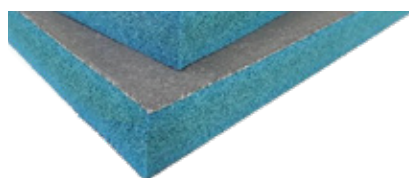


ArmaFix Ultima pipe support thermally isolates the pipe and its fixing from each

other and, together with the adjoining ArmaFlex Ultima insulation, forms a long-term reliable insulation system. For the installation of ArmaFlex Ultima, we offer a range of specially formulated adhesives, including a solvent-free product which is predestined for sustainable construction projects realised according to LEED®, BREEAM, DGNB or national green building schemes.

## ARMAFLEX ULTIMA C

With our new ArmaFlex Ultima C, we now offer insulation sheets meeting the highest fire classification for flexible technical insulation. This pre-covered insulation solution achieves Euroclass B-s1,d0 and is engineered for installation on airducts, large pipe diameters, vessels and tanks where an improved fire performance is required. The sheets provide a high level of protection against mechanical impact and are easy to clean. The covering reinforces the vapour barrier resistance creating a safer system to prevent condensation and energy losses in the long term. What's more, the dark-grey surface is highly absorptive and thinner insulation thicknesses can be installed to control condensation.



## APPROVED FOR GREEN BUILDING

ArmaFlex Ultima meets the most stringent environmental requirements and saves specifiers time by being accredited in the most important green building schemes.

SUNDAHUS  
NORDIC SWAN ECOLABEL  
BYGGVARUBEDÖMNINGEN  
MINERGIE-ECO  
LEED | BREEAM | DGNB

Bromine-free  
Antimony-free  
PVC-free



## TECHNICAL DATA - ARMAFLEX ULTIMA

Brief description	Flexible elastomeric foam on the basis of patented synthetic rubber composition with improved fire retardant properties, low smoke generation and a closed-cell material structure. For use in HVAC, refrigeration and process equipment applications.
Material type	Factory-made flexible elastomeric foam (FEF), according to EN 14304.
Additional material information	Self-adhesive coating: pressure-sensitive adhesive coating on modified acrylate basis with mesh structure, covered with polyethylene foil. Traces of silicon can be found on the protection paper/foil used to protect self-adhesive closures.
Product colour range	Dark blue
Special features	Low smoke performance.
Applications	Insulation/protection of pipes, air ducts, vessels (including elbows, fittings, flanges, etc.) to prevent condensation and save energy. Self-adhesive tubes shall additionally be secured by applying ArmaFlex Ultima tape.

Property	Value / Assessment	Standard / Test method
<b>Temperature range</b>		
Service temperature <sup>1</sup>	Min. °C	Max. °C <sup>2</sup>
	-50	110
	Remarks	For temperatures below -50 °C (till -200 °C), please ask our customer service for relevant technical information.
<b>Thermal conductivity</b>		
Declared thermal conductivity	$\vartheta_m$	0 °C
	$\lambda d \leq [W/(m \cdot K)]$	0.040
	Formula	> 0 °C: $\lambda d = [40 + 0,1 \cdot \vartheta_m + 0,0009 \cdot \vartheta_m^2]/1000$ $\leq 0$ °C: $\lambda d = [41,25 + 0,1 \cdot \vartheta_m - (\vartheta_m+50)^2 \cdot 0,0005]/1000$
<b>Fire Performance and Approvals</b>		
Reaction to fire	Tubes, Tubes self-adhesive, open tubes (up to 300 min insulated $\varnothing a$ ): B(L)-s1,d0 Sheets, sheets self-adhesive: B-s2,d0 Tapes: B-s1,d0	EN 13501-1, EN ISO 11925-2, EN 13823
Surface flammability <sup>3</sup>	low-flammable - 2010 FTP-Code (MED 96/98/EC, Module D)	IMO 2010 FTP Code, Part 5
FM approved	4924-Pipe and Duct Insulation	UBC26-3
<b>Passive fire protection</b>		
Fire resistance of elements of construction	EI 30 - EI 120	EN 13501-2, EN 1366-3
<b>Fire performance</b>		
Practical fire behaviour	Self-extinguishing, does not drip, does not spread flames; very low smoke density	
<b>Resistance to water vapour</b>		
Water vapour diffusion resistance factor	$\mu \geq 7,000$	EN 12086, EN 13469
<b>Physical attributes</b>		
Dimensions and tolerances	in accordance with EN 14304, table 1	EN 822, EN 823, EN 13467
<b>Weather and UV resistance</b>		
UV resistance <sup>4</sup>	Protection against UV radiation is necessary (see Technical Bulletin no. 142).	
<b>Health and environment</b>		
Volatile organic compounds (VOC) content	Fulfills all VOC requirements (French, Italian, Belgian, German AgBB, Blauer Engel and Eurofins Indoor Air Comfort GOLD).	ISO 16000 Parts 3, 6 & 9
Antimicrobial behaviour	No fungal growth observed	EN ISO 846, VDI 6022

Property	Value / Assessment	Standard / Test method
Environmental aspects	Meets the requirements for sustainable construction in combination with ArmaFlex Ultima SF990 adhesive such as LEED.	
Environmental Product Declaration (EPD)	Type III Environmental Product Declaration (EPD): Declaration number "EPD-ARM-20200218-IBB1-EN", Institut Bauen und Umwelt e.V. (IBU)	ISO 14025, EN 15804+A2
Green building assessment	Meets the sustainable construction requirements for LEED v4.1, BREEAM international, WELL v2 and DGNB.	
Additional features	SCCP, MCCP-free	
<b>Other technical features</b>		
Shelf life	Self-adhesive tubes, self-adhesive sheets, self-adhesive tape: 1 year	
Storage	Can be stored in dry, clean rooms at normal relative humidity (50% to 70%) and ambient temperature (0 °C – 35 °C).	

<sup>1</sup> For use in temperatures beyond the maximum and minimum service temperature range indicated in the technical data table, please contact our Customer Service Centre.

<sup>2</sup> +85 °C, for products with a self-adhesive layer.

<sup>3</sup> According to IMO 2010 FTP Code annex 2, clause 2.2 a fire technical test for smoke density and toxicity is not necessary.

<sup>4</sup> If ArmaFlex is used outdoors or in applications under UV radiation, it should be protected with a covering such as ArmaClad Arma-Chek within 3 days of installation.

Tube – standard. Blue. Length: 2.0 m

9 mm					13 mm				
Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]	Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]
12	UD-09X012	13	16	192 m	6	UD-13X006	7	10	164 m
15	UD-09X015	16	19	180 m	10	UD-13X010	11	14	140 m
18	UD-09X018	19	22	150 m	12	UD-13X012	13	16	130 m
22	UD-09X022	23	26	124 m	15	UD-13X015	16	19	112 m
28	UD-09X028	29	32	96 m	18	UD-13X018	19	22	98 m
35	UD-09X035	36	39	70 m	22	UD-13X022	23	26	88 m
42	UD-09X042	43	46	56 m	28	UD-13X028	29	32	64 m
48	UD-09X048	49	52	52 m	35	UD-13X035	36	39	56 m
54	UD-09X054	55	58	42 m	42	UD-13X042	43	46	48 m
60	UD-09X060	61	64	40 m	48	UD-13X048	49	52	40 m
64	UD-09X064	65	68	28 m	54	UD-13X054	55	58	36 m
76	UD-09X076	77	70	32 m	60	UD-13X060	61	64	28 m
89	UD-09X089	90	93	24 m	64	UD-13X064	65	68	26 m
-	-	-	-	-	76	UD-13X076	77	80	24 m
-	-	-	-	-	89	UD-13X089	90	93	18 m
-	-	-	-	-	114	UD-13X114	115	118	18 m

Other information

Thickness tolerance	9 mm, 13 mm : ±1,5 mm 19 mm, 25 mm, 32 mm : ±2,5 mm
Length tolerance	±1,5%
Reaction to fire	B(L)-s1,d0

Tube – standard. Blue. Length: 2.0 m

19 mm					25 mm				
Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]	Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]
10	UD-19X010	11	14	92 m	12	UD-25X012	13	16	50 m
12	UD-19X012	13	16	84 m	15	UD-25X015	16	19	40 m
15	UD-19X015	16	19	64 m	18	UD-25X018	19	22	46 m
18	UD-19X018	19	22	58 m	22	UD-25X022	23	26	36 m
22	UD-19X022	23	26	56 m	28	UD-25X028	29	32	36 m
28	UD-19X028	29	32	40 m	35	UD-25X035	36	39	28 m
35	UD-19X035	36	39	40 m	42	UD-25X042	43	46	24 m
42	UD-19X042	43	46	24 m	48	UD-25X048	49	52	20 m
48	UD-19X048	49	52	24 m	54	UD-25X054	55	58	18 m
54	UD-19X054	55	58	24 m	60	UD-25X060	61	64	18 m
60	UD-19X060	61	64	16 m	64	UD-25X064	65	68	16 m
64	UD-19X064	65	68	16 m	76	UD-25X076	77	80	12 m
76	UD-19X076	77	80	16 m	89	UD-25X089	90	93	12 m
89	UD-19X089	90	93	16 m	114	UD-25X114	115	118	10 m
114	UD-19X114	115	118	14 m	-	-	-	-	-

Tube – standard. Blue. Length: 2.0 m

19 mm					25 mm				
Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]	Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]
<b>Other information</b>									
<b>Thickness tolerance</b>		9 mm, 13 mm : ±1,5 mm 19 mm, 25 mm, 32 mm : ±2,5 mm							
<b>Length tolerance</b>		±1,5%							
<b>Reaction to fire</b>		B(L)-s1,d0							

Tube – standard. Blue. Length: 2.0 m

32 mm				
Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]
12	UD-32X012	13	16	32 m
15	UD-32X015	16	19	32 m
18	UD-32X018	18	21	32 m
20	UD-32X020	21	24	24 m
22	UD-32X022	23	26	24 m
28	UD-32X028	29	32	24 m
35	UD-32X035	36	39	18 m
42	UD-32X042	43	46	16 m
48	UD-32X048	49	52	12 m
54	UD-32X054	55	58	12 m
60	UD-32X060	61	64	10 m
64	UD-32X064	65	68	10 m
76	UD-32X076	77	80	10 m
89	UD-32X089	90	93	8 m
114	UD-32X114	115	118	8 m
<b>Other information</b>				
<b>Thickness tolerance</b>		9 mm, 13 mm : ±1,5 mm 19 mm, 25 mm, 32 mm : ±2,5 mm		
<b>Length tolerance</b>		±1,5%		
<b>Reaction to fire</b>		B(L)-s1,d0		

Tube – self-seal. Blue. Length: 2.0 m

9 mm					13 mm				
Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]	Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]
15	UD-09X015-A	16	19	180 m	15	UD-13X015-A	16	19	112 m
18	UD-09X018-A	19	22	150 m	18	UD-13X018-A	19	22	98 m
22	UD-09X022-A	23	26	124 m	22	UD-13X022-A	23	26	88 m
28	UD-09X028-A	29	32	96 m	28	UD-13X028-A	29	32	64 m
35	UD-09X035-A	36	39	70 m	35	UD-13X035-A	36	39	56 m
42	UD-09X042-A	43	46	56 m	42	UD-13X042-A	43	46	48 m
48	UD-09X048-A	49	52	52 m	48	UD-13X048-A	49	52	40 m

Tube – self-seal. Blue. Length: 2.0 m

9 mm					13 mm				
Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]	Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]
54	UD-09X054-A	55	58	42 m	54	UD-13X054-A	55	58	36 m
60	UD-09X060-A	61	64	40 m	60	UD-13X060-A	61	64	28 m
76	UD-09X076-A	77	80	32 m	76	UD-13X076-A	77	80	24 m
89	UD-09X089-A	90	93	24 m	89	UD-13X089-A	90	93	18 m

Other information

Thickness tolerance 9 mm, 13 mm : ±1,5 mm  
19 mm, 25 mm, 32 mm : ±2,5 mm

Length tolerance ±1,5%

Reaction to fire B(L)-s1,d0

Tube – self-seal. Blue. Length: 2.0 m

19 mm					25 mm				
Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]	Pipe Ø [mm]	Item	Inner diameter (minimum) [mm]	Inner diameter (maximum) [mm]	Content [metric]
15	UD-19X015-A	16	19	64 m	18	UD-25X018-A	19	22	46 m
18	UD-19X018-A	19	22	58 m	22	UD-25X022-A	23	26	36 m
22	UD-19X022-A	23	26	56 m	28	UD-25X028-A	29	32	36 m
28	UD-19X028-A	29	32	40 m	35	UD-25X035-A	36	39	28 m
35	UD-19X035-A	36	39	40 m	42	UD-25X042-A	43	46	24 m
42	UD-19X042-A	43	46	24 m	48	UD-25X048-A	49	52	20 m
48	UD-19X048-A	49	52	24 m	54	UD-25X054-A	55	58	18 m
54	UD-19X054-A	55	58	24 m	60	UD-25X060-A	61	64	18 m
60	UD-19X060-A	61	64	16 m	76	UD-25X076-A	77	80	12 m
76	UD-19X076-A	77	80	16 m	89	UD-25X089-A	90	93	12 m
89	UD-19X089-A	90	93	16 m	-	-	-	-	-

Other information

Thickness tolerance 9 mm, 13 mm : ±1,5 mm  
19 mm, 25 mm, 32 mm : ±2,5 mm

Length tolerance ±1,5%

Reaction to fire B(L)-s1,d0

Tube – open. Blue

9 mm				13 mm				19 mm			
Item	Thickness [mm]	Length [m]	Content [metric]	Item	Thickness [mm]	Length [m]	Content [metric]	Item	Thickness [mm]	Length [m]	Content [metric]
UD-09X300	9	10	10 m <sup>2</sup>	UD-13X300	13	8	8 m <sup>2</sup>	UD-19X300	19	6	6 m <sup>2</sup>

Other information

Thickness tolerance 9 mm - 19 mm : ±1,5 mm  
25 mm - 32 mm : ±2,0 mm

Reaction to fire B(L)-s1,d0



Tube – open. Blue

25 mm				32 mm			
Item	Thickness [mm]	Length [m]	Content [metric]	Item	Thickness [mm]	Length [m]	Content [metric]
UD-25X300	25	4	4 m <sup>2</sup>	UD-32X300	32	3	3 m <sup>2</sup>
<b>Other information</b>							
<b>Thickness tolerance</b>		9 mm - 19 mm : ±1,5 mm 25 mm - 32 mm : ±2,0 mm					
<b>Reaction to fire</b>		B(L)-s1,d0					

Roll - standard. Blue

Item	Thickness [mm]	Width [mm]	Length [m]	Content [metric]
UD-06-99/E	6	1,000	15	15 m <sup>2</sup>
UD-09-99/E	9	1,000	10	10 m <sup>2</sup>
UD-13-99/E	13	1,000	8	8 m <sup>2</sup>
UD-19-99/E	19	1,000	6	6 m <sup>2</sup>
UD-25-99/E	25	1,000	4	4 m <sup>2</sup>
UD-32-99/E	32	1,000	3	3 m <sup>2</sup>
<b>Other information</b>				
<b>Thickness tolerance</b>		3 mm - 6 mm : ±1,0 mm 9 mm - 19 mm : ±1,5 mm 25 mm - 32 mm : ±2,0 mm		
<b>Length tolerance</b>		+ 5% - 1,5 %		

Roll - standard self-adhesive. Blue

Item	Thickness [mm]	Width [mm]	Length [m]	Content [metric]
UD-06-99/EA	6	1,000	15	15 m <sup>2</sup>
UD-09-99/EA	9	1,000	10	10 m <sup>2</sup>
UD-13-99/EA	13	1,000	8	8 m <sup>2</sup>
UD-19-99/EA	19	1,000	6	6 m <sup>2</sup>
UD-25-99/EA	25	1,000	4	4 m <sup>2</sup>
UD-32-99/EA	32	1,000	3	3 m <sup>2</sup>
<b>Other information</b>				
<b>Thickness tolerance</b>		3 mm - 6 mm : ±1,0 mm 9 mm - 19 mm : ±1,5 mm 25 mm - 32 mm : ±2,0 mm		
<b>Length tolerance</b>		+ 5% - 1,5 %		

Tape – insulation. Blue

Item	Thickness [mm]	Width [mm]	Length [m]	Content [quantity]
UD-TAPE	3	50	15	12 roll

All data and technical information are based on results achieved under the specific conditions defined according to the testing standards referenced. Despite taking every precaution to ensure that said data and technical information are up to date, Armacell does not make any representation or warranty, express or implied, as to the accuracy, content or completeness of said data and technical information. Armacell also does not assume any liability towards any person resulting from the use of said data or technical information. Armacell reserves the right to revoke, modify or amend this document at any moment. It is the customer's responsibility to verify if the product is suitable for the intended application. The responsibility for professional and correct installation and compliance with relevant building regulations lies with the customer. This document does not constitute nor is part of a legal offer to sell or to contract.

At Armacell, your trust means everything to us, so we want to let you know your rights and make it easier for you to understand what information we collect and why we collect it. If you would like to find out about our processing of your data, please visit our Data Protection Policy.

Trademarks followed by © or ™ are trademarks of the Armacell Group. © Armacell, 2024. All rights reserved.

ArmaFlex | ArmaFlex Ultima | Brochure | 052024 | en-SG

## ABOUT ARMACELL

---

As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 25 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.



For more information, please visit:  
[www.armacell.com](http://www.armacell.com)