

## INSULATION JUST GOT BETTER

# ArmaGel HT

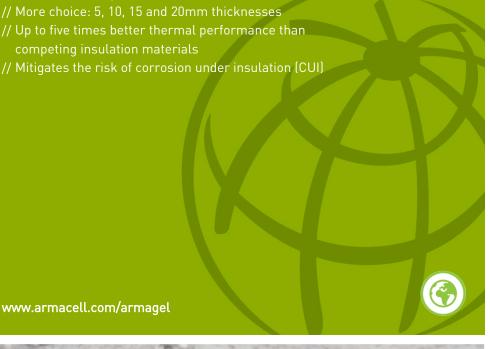
Flexible aerogel blanket for hightemperature applications

// Hot conditions up to 650 °C (1200 °F)

// More choice: 5, 10, 15 and 20mm thicknesses

// Up to five times better thermal performance than

// Mitigates the risk of corrosion under insulation (CUI)









#### **INSULATION JUST GOT BETTER**

# ArmaGel HT

Welcome to the next generation of aerogel blanket technology. Flexible and bendable. Environmentally safe. Designed for incombustibility. Superior thermal performance. Hot conditions up to 650  $^{\circ}$ C (1200  $^{\circ}$ F) is no sweat. ArmaGel HT is the reliable solution for high-temperature applications.

High-temperature



Flexible



Hydrophobic



Learn more.

#### **AEROGEL**

Used by NASA to bring home a piece of a comet because it's strong enough to stop a bullet in its track, aerogel offers an uncanny array of physical properties - thermal, acoustical – and so holds incredible potential for insulation uses. As the name suggests, aerogel is a solid derived from gel in which the liquid component of the gel has been replaced with air making it dry and porous. In fact, over 90 percent of the volume is empty space making aerogel the world's lightest solid material. It's also 1,000 times less dense than glass, making it the world's lowest density solid material.





#### YOUR BENEFITS

#### // Increase coverage

New sizes and more choice. 10mm thickness available today. 5, 15 and 20mm coming soon. A thicker layer gives more insulation coverage per man hour than traditional aerogel insulation.

#### // Reduce labour cost

Cuts easily and conforms to preferred shapes, with less wastage, making it the right fit for installers.

#### // Reduce downtime

Product removal is made simple, reducing both downtime and the need to purchase replacement insulation during regular maintenance cycles.

#### // Superior thermal performance

Offering up to 5 times superior thermal performance versus like-for-like competing insulation products.

#### // Hydrophobic and breathable

Repels liquid water, but allows vapour to escape, helping to keep equipment drier for longer.

#### // Ultra-thin and ultra-light

Equal thermal performance at a fraction of the thickness. Improved handling and easier transportation.

#### // Versatile

More flexibility than traditional aerogel insulation materials.

#### // Environmentally safe

Chloride-free and landfill disposable.

#### // CUI defence

Hydrophobicity and breathability enhance protection against corrosion under insulation (CUI).

#### **TECHNICAL DATA - ARMAGEL HT**

Product cardiour range	Brief description			ble aerogel b aGel HT is coi					ions with ma	ximum operati	ng temperatures up to
ArmaCel HT is resistant to elevated operating temperatures up to 650°°C (1200 °Ft. The product is suitable for use in multi-layer applications including Arma Sound industrial Systems.  Product range ables at the end of this document.  Applications in class at the end of this document.  Proposed and a passing and process equipment facilities. ArmaSel HT is also used as a component of ArmaSeund industrial Hypically accusing insulations are unable on multi-layer expenditures. ArmaSel HT is also used as a component of ArmaSeund industrial Systems to provide accustic mushable on insulation places. Remaining return of sound transmission.  For industrial applications it is recommended to consult the relevant ArmaSel HT is also used as a component of ArmaSeund industrial Systems to provide accustic mushable on insulation places and accustic mushable on insulation places. Remaining return of a sound transmission.  For industrial applications it is recommended to consult the relevant ArmaSell application manualfal. For further information please contact our Technical Services.  For industrial applications is in excemmended to consult the relevant ArmaSell application manualfal. For further information please contact our Technical Services.  For industrial place in the subject of the su	Material type	Aerogel blanket.									
Applications including Arma-Sound Industrial Systems.   Product range   Singer and Isonal I	Product colour range	Grey									
Property   Part   Par	Special features										use in multi-layer
Class   Companies   Companie	Product range										
Property	Applications	oil and gas	oil and gas) and process equipment facilities. ArmaGel HT is also used as a component of ArmaSound Industrial Systems to provide								
Max. "P   Service temperature Power   Max. "P   Service Temperature	Installation				commended	to consult th	e relevant A	rmacell appl	ication manu	ıal(s). For furth	er information please
Max. *  C	Property	Value / Ass	/alue / Assessment								
A	Temperature range										
Part	Service temperature <sup>1,2,3,4</sup>	Max. °C Max. °F									ASTM C411, ASTM C447
Part		650 1,200									
	Thermal conductivity										
MEXI	Declared thermal conductivity <sup>5</sup>	θm									ASTM C177
In-Hz-2-F			0.021	0.022	0.023	0.025	0.029	0.032	0.036	0.043	
Hot surface performance? Pass			/ 0.14	0.15	0.16	0.18	0.20	0.22	0.25	0.30	
Linear shrinkage under soaking 2% in width and length eat 2% in width and length eat 2% in width and length eat 3% in width eat 3% in width and length eat 3% in width and length eat 3% in width and length eat 3% in width eat 3% in width and length eat 3% in width e	Temperature resistance										
Fire Performance and Approvals  Reaction to fire Reaction to water vapour sorption Reaction to water Vapour sorption Reaction to water Vapour sorption Reaction to water Reaction to water Vapour Street Reaction to fire Reacti	Hot surface performance <sup>2</sup>	Pass									ASTM C411
Reaction to fire B-s1,d0 EN 13501-12 Surface burning characteristics 5 flame spread index 10 smoke development ASTM E84  Resistance to water vapour  Water vapour sorption 5 % by weight ASTM C1104  Resistance to water  Hydrophobic Yes  Water absorption Pass ASTM C1763  Corrosion mitigation  Corrosion mitigation  Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupon ASTM C1617, Procedure ASTM C692, ASTM C795  Physical attributes	Linear shrinkage under soaking heat	<2% in width and length								ASTM C356	
Surface burning characteristics \$ 5 flame spread index \$ 10 smoke development	Fire Performance and Approvals										
Resistance to water vapour  Water vapour sorption	Reaction to fire	B-s1,d0								EN 13501-1 <sup>2</sup>	
Mater vapour sorption	Surface burning characteristics									ASTM E84	
Resistance to water  Hydrophobic Yes  Water absorption Pass ASTM C1763  Corrosion mitigation  Corrosiveness to steel Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupon ASTM C1617, Procedure A  Stress corrosion cracking Pass ASTM C692, ASTM C795  Physical attributes	Resistance to water vapour										
Hydrophobic Yes  Mater absorption Pass ASTM C1763  Corrosion mitigation  Corrosiveness to steel Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupon ASTM C1617, Procedure A ASTM C692, ASTM C795  Physical attributes	Water vapour sorption	≤ 5% by wei	ght								ASTM C1104
Water absorption Pass ASTM C1763  Corrosion mitigation  Corrosiveness to steel Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupon ASTM C1617, Procedure A ASTM C692, ASTM C795  Physical attributes	Resistance to water										
Corrosion mitigation  Corrosiveness to steel Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupon ASTM C1617, Procedure A Stress corrosion cracking Pass ASTM C692, ASTM C795  Physical attributes	Hydrophobic	Yes									
Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupon ASTM C1617, Procedure A  Stress corrosion cracking Pass ASTM C692, ASTM C795  Physical attributes	Water absorption	Pass									ASTM C1763
Stress corrosion cracking Pass ASTM C692, ASTM C795  Physical attributes	Corrosion mitigation										
Physical attributes	Corrosiveness to steel	Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupor									
	Stress corrosion cracking	Pass									ASTM C692, ASTM C795
Nominal density 180 kg/m³ (11 lb/ft³) ASTM C303	Physical attributes										
	Nominal density	180 kg/m³ (′	11 lb/ft³)								ASTM C303

Property	Value / Assessment	Standard / Test method
Mechanical properties		
Compressive strength <sup>6</sup>	≥ 3 psi/ 20.7 kPa at 10% compression	ASTM C165
Flexibility of insulation blankets	Flexible	ASTM C1101
Weather and UV resistance		
Weather resistance	In all industrial applications the outer layer of the material must be protected with an adequate covering like metal jacketing or preformed UV-cured GRP (Glass-Reinforced Plastic) cladding. Please contact Technical Services for guidance on the temperature limitations and specific construction considerations which need to be made for each jacketing system.	
Health and environment		
Fungal growth	No growth	ASTM C1338
Health aspects	Neutral	
Other technical features		
Shelf life <sup>7</sup>	Max. 3 years	
Storage	Material shall be stored indoors, in clean and dry conditions, away from direct sunlight.	-

<sup>&</sup>lt;sup>1</sup> For use in temperatures beyond the published value, please contact Technical Services.

<sup>&</sup>lt;sup>2</sup> For operating temperatures above 400 °C (752 °F) a metallic foil barrier with 0.05 mm (0.002 inch) thickness must be additionally installed. For details please contact Technical Services.

 $<sup>^{\</sup>rm 3} {\rm For\ live\ line}$  installations, refer to the ArmaGel HT and HTL application manual.

<sup>&</sup>lt;sup>4</sup>ArmaGel HT is designed for application where the operating temperatures are above ambient. In the event that the operating temperatures are below ambient please consult our technical services for further information and support.

 $<sup>^{5}</sup>$  Measured under a load of 1.5 kPa (0.22 psi).

 $<sup>^{6}\</sup>text{Test}$  performed with a preload of 13.8 kPa (2 psi).

<sup>&</sup>lt;sup>7</sup> Shelf life (maximum storage time) is limited to ensure that only currently manufactured products are installed on projects. This limitation is restricted solely to storage of the product and does not affect the lifetime of product after it has been installed.

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### ABOUT ARMACELL

As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 27 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.

